

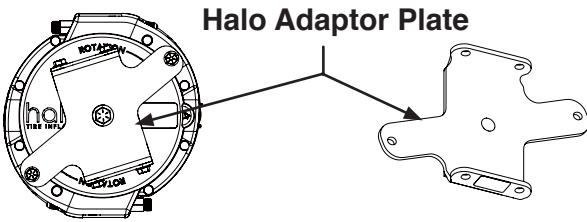
HALO ADAPTOR PLATE REPLACEMENT

TOOLS & PARTS

- Adaptor Plate Replacement Service Kit
- 1/2" Socket w/ socket wrench
- 9/16" socket
- Torque Wrench
- Loctite 242 (medium/blue threadlocker)

DESCRIPTION

These instructions detail the replacement of the Halo Adaptor Plate.



WARNING These instructions are not for all Halo versions. **DO NOT USE** these instructions to replace adaptor plates if your Halo has the center bolt shown in the lower left image.

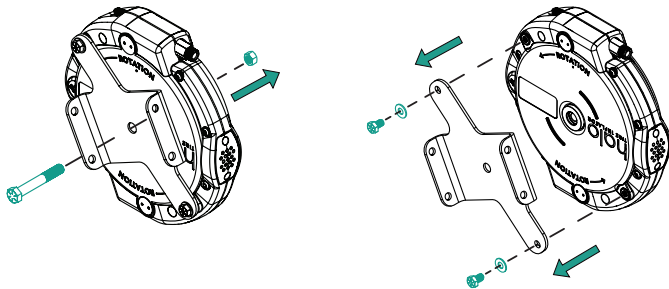
DO NOT USE **OK TO USE**

REMOVE ADAPTOR PLATE

STEP 1: REMOVE CENTER-BOLT & OUTER BOLTS

Tool: 9/16" socket

Tool: 1/2" socket

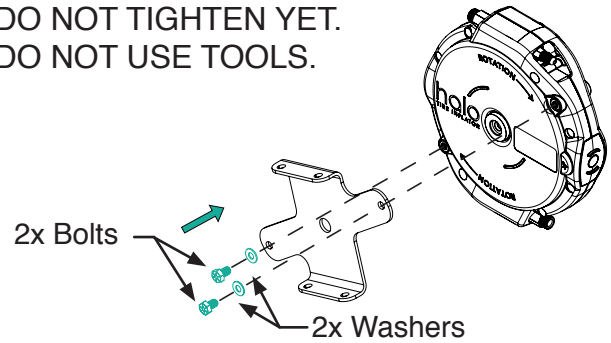


WARNING If the threaded insert inside the Halo starts spinning when the bolts are being removed, do not continue with reorientation. Contact Customer Support at +1 (650) 741-3231.

INSTALL NEW ADAPTOR PLATE

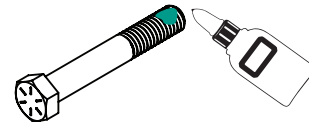
STEP 2: ALIGN ADAPTOR PLATE

DO NOT TIGHTEN YET.
DO NOT USE TOOLS.



STEP 3: APPLY LOCTITE TO CENTER-BOLT

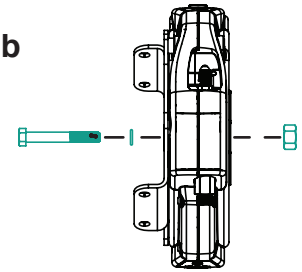
Loctite® 242 (medium strength)



STEP 4: TIGHTEN CENTER-BOLT

Tools: 9/16" socket

Torque: 26 ± 2 ft - lb
(35 N m)



NOTICE

A table vice can be used to hold the adaptor plate to assist while tightening the center-bolt.



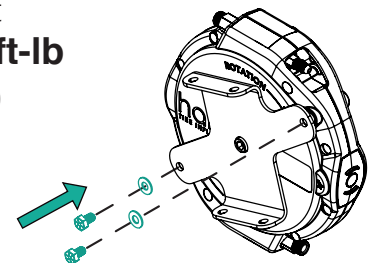
WARNING

Follow instructions for Loctite® application. Not allowing time for Loctite® to fully cure prior to driving, may result in the Halo coming loose from the plate.

STEP 5: TIGHTEN OUTER BOLTS

Tool: 1/2" socket

Torque: 20 ft-lb
(28 N m)



REINSTALL THE HALO

Start at Step 1 of the Installation section in the Halo user manual to complete the attachment to a wheel-end.

